

DUPLICATE

Dart Aerospace Ltd.

Date: Wednesday, 25/02/2009 2:20:14 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY
<b>Job Number</b> : 45866	
<b>Estimate Number</b> : 12867	
<b>P.O. Number</b> :	<b>Part Number</b> : D412702045B
<b>This Issue</b> : 25/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : IIN D412-702 REV E
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 18/02/2009 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : E
<b>Previous Run</b> : 45358	<b>Material</b> :
<b>Written By</b> : <u>W</u>	<b>Due Date</b> : 27/02/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>W</u>	
<b>Comment</b> : est rev A 07.05.10 new issue EC Est Rev:B 07-07-06 As per Rev E JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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*Handwritten: JLD-09/02/06*



**Comment:** DOCUMENT CONTROL  
Photocopy bluefile & type labels per PPP D412-702-045B CHG003

*Handwritten: S 09/02/06*

2.0	D412702111B	Harness Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
HARNESS ASSEMBLY

*Handwritten: B46073 x2*

*Handwritten: S 09/02/06 (X1)*

3.0	D412702113B	Harness Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
HARNESS ASSEMBLY

*Handwritten: B46074 x2*

*Handwritten: S 09/02/06 (X1)*

4.0	D3572041	Guide Assembly
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
GUIDE ASSEMBLY

*Handwritten: 44604*

*Handwritten: S 09/02/06 (X1)*

5.0	AN416A	Bolt
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bolt

*Handwritten: M108471*

*Handwritten: S 09/02/06 (X1)*

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS  
ASSEMBLY

Job Number: 45866

Part Number: D412702045B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN425A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
BOLT M164438

7.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Washer  
batch: M116523

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Nut  
batch: M109282

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045B CHG003

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Rev C

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209102/26